

**baby lock**

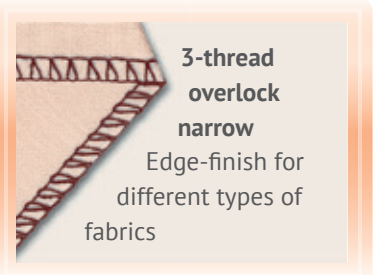
## Examples of stitches



**4-thread overlock**  
Strong stitch to seam different types of fabrics



**3-thread overlock wide**  
Edge-finish for different types of fabrics



**3-thread overlock narrow**  
Edge-finish for different types of fabrics



**Rolled hem**  
Edge finish & decoration



**2-thread overlock**  
Thread-saving edge-finishing stitch



**2-thread flatlock wide**  
Elastic stitch for stretchy fabrics



**2-thread flatlock narrow**  
Elastic stitch for decorative effects



**Satin stitch**  
Decorative hem

# Victory



*4 years warranty*  
2 years statutory warranty plus  
2 years baby lock extended warranty

**baby lock**  
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**MADE IN JAPAN**

Consuendi GmbH | Nordstraße 31 | 09247 Chemnitz | Germany | V2\_2019  
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## Overlocking without stress.

For decades, baby lock products have been appreciated above all for their robustness and ease of use. With a variety of possibilities, the the awesome features are a pleasure for beginners and experienced sewers alike, from the first go. With easy to use automatic tensions – the sewing results will inspire you – regardless of fabric and thread.

The Victory gives you a simple, uncomplicated and stress free operation and thus creates great overlock results. The Jet-Air™ Threading System developed by baby lock helps you to thread the loopers. Simply insert the looper thread into the appropriate port and press the lever.

The whoosh of air takes the threads straight into the corresponding loopers.

The Victory also saves a lot of time by eliminating the need to adjust tensions. The automatic thread delivery system (ATD) gives just the right length of thread for the selected stitch. The result is precise seams at all times, regardless of the yarn type and your fabric selection.

No matter whether you work with jersey or other difficult fabrics, you can look forward to a consistent and professional seam pattern.



Selection of different serging and decorative stitches – such as the creative 2-thread flatlock seam and the unusual **satin stitch**



**Jet-Air™ Threading System**  
Quick and easy threading of the loopers – press the lever and the air transports the threads into the loopers  
*Developed by baby lock in 1993*



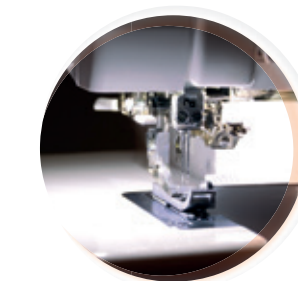
Easy threading of the needles

## Technical Data

Type of machine	Overlock
Number of needles	1 to 2
Number of threads	4/3/2
Stitches per minute	1500
Stitch length	0,75 to 4 mm
Stitch width	2 to 9 mm
Differential feed	0,6 to 2:1
Needle threader	Available



2-stage presser foot height with up to 8 mm for more comfort during fabric processing



Optimal illumination of the working area by LEDs



Heidi tells us about the *Victory* :

„As an overlock newcomer, I had total respect for her. However, my fear was absolutely unfounded. I didn't think I'd get such great results so fast.“

For more details, please go to [www.babylock.co.uk](http://www.babylock.co.uk)

*Create perfect seams in a flash*



*Patented baby lock ATD-System*



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