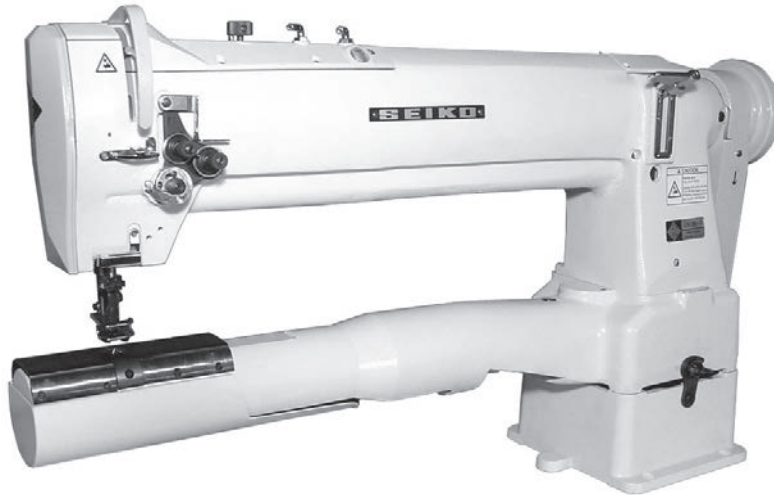


# LCW long arm series

High speed, Cylinder bed, Large vertical axis hook, Compound feed and walking foot, Reverse stitch, Lockstitch machines



LCW-28BL-20

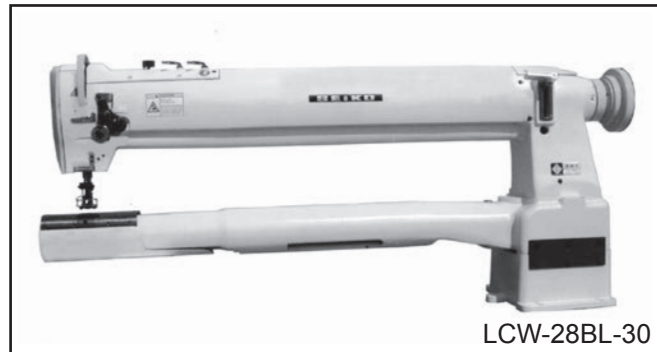
## Variety

### LCW-28BL-20

20inch long arm

### LCW-28BL-30

30inch long arm



LCW-28BL-30

## Applications

- For sewing medium to heavy weight fabrics, leather, synthetics, canvas and various coated and laminated materials.
- Suitable for sewing tubular and curved work such as shoes boots, bags, handbags, filters and ducting.



# LCW long arm series

## Features

- Semi-automatic lubrication system.
- Large vertical axis hook.
- Safety clutch prevents the hook from being damaged.
- Reverse stitching.

## Specifications (LCW-□)

Variety	28BL-20	28BL-30
Number of needle	Two needle	
Max. sewing speed	1,500 s.p.m.	1,300 s.p.m.
Max. stitch length	1/4" (6.2 mm)	
Clearance under presser foot	by pedal 35/64" (14 mm)	
	by hand 21/64" (8.5 mm)	
Needle bar stroke	1-5/16" (33.2 mm)	
Needle(standard)	DPx17 (#22) , 135x17 (#140)	
Thread	#8 (standard)	
Hook	Large vertical axis hook	
Amount of lift of walking foot	7/64"-7/32" (2.7 - 5.5 mm) standard 1/8" (standard 3.2 mm)	
Thread take up lever	Slide type	
Lubrication	Semi-automatic lubrication type	
Cylinder size	3-7/64"(79 mm) dia.	
Working space	20"x 4-21/64" (508 x 110 mm)	30"x 4-21/64" (762 x 110 mm)
Motor	Clutch motor	
Net weight(Head only)	50Kg	65Kg

NOTE: (1) Speed depends on threads, materials and type of operation  
(2) Specifications subject to change without notice

## Needle gauge list (LCW-□)

Variety	Needle gauge size
28BL-20, 28BL-30	1/4"(6.4 mm), 5/16"(7.9mm), 3/8"(9.5mm), 1/2"(12.7mm), standard : 1/4"(6.4 mm)



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