

LD series

High speed, Full automatic lubrication, Flat bed,
Double chain stitch machines



LD-27R

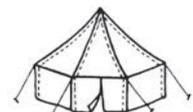
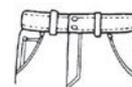
Variety

		LD-7 Single needle, Compound feed
		LD-27 Two needle, Compound feed
		LD-37 Three needle, Compound feed
		LD-47 Four needle, Compound feed
		LD-57 Five needle, Compound feed
		LD-67 Six needle, Compound feed

		LD-8 Single needle, Compound feed and walking foot
		LD-28 Two needle, Compound feed and walking foot
		LD-38 Three needle, Compound feed and walking foot
		LD-48 Four needle, Compound feed and walking foot
		LD-58 Five needle, Compound feed and walking foot
		LD-68 Six needle, Compound feed and walking foot

Applications

- For sewing medium to heavy weight fabrics, leather, canvas, denim, synthetics, and various coated and laminated materials.
- Suitable for automobile upholstery, work gloves, luggage, trousers, carpets, mattresses, etc.



Features

- Simplified looper throw-out.
- Easy accessibility for threading loopers.
- No bobbin winding or changing (double chain stitch)
- Attachments easily installed.
- Coarse stitch(10mm stitch) version available on model LD-8.
- Ultra long arm version (SSLD series) available
- Cloth puller available. Add suffix "R" when ordering.

Specifications (LD-□)

Variety	□7	□8
Number of needle	1 to 6	
Max. sewing speed	3,000 s.p.m.	
Max. stitch length	19/64" (7.5 mm)	
Clearance under presser foot	by knee	33/64" (13 mm)
	by hand	5/16" (8 mm)
Needle bar stroke	1-3/8" (35 mm)	
Needle(standard)	DVx59 (#22) , 62x59 (#140)	
Thread	#8 (standard)	
Amount of lift of walking foot	-	5/64" - 9/64" standard 3/32" (1.8 - 3.5 mm) (standard 2.5 mm)
Thread take up lever	Needle bar type	
Lubrication	Semi-automatic lubrication type	
Bed size	20-25/64" x 6-31/32" (518 x 177 mm)	
Working space	10-5/8" x 5-5/16" (270 x 135 mm)	
Motor	Clutch motor	
Net weight(Head only)	43Kg	

NOTE: (1) Speed depends on threads, materials and type of operation
(2) Specifications subject to change without notice

Needle gauge list (LD-□)

Variety	Needle gauge size
27 , 28	1/4"(6.4 mm), 5/16"(7.9 mm), 3/8"(9.5 mm), 1/2"(12.7 mm)

NOTE: (1) Other needle gauges are available within 3/16" to 2" at extra coat.
(2) 3 to 6 needle machines are available on request at extra cost.
Overall gauges size should be within 60min.



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