

# STANDARD MODELS OF MERROW BUTTED SEAM MACHINES



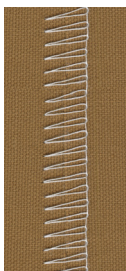
**MERROW** | 70-D3B-2  
The durability, stitch quality, and versatility of the 70-D3B-2 is what makes it so popular for continuous processing applications. It is the backbone of the Merrow Butted Seam Line and can be configured with a number of options to accommodate any application.



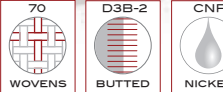
**MERROW** | 70-Y3B-2  
A Butted Seam machine with lever activated stitch multiplier for extra strength at the selvages. The 70-Y3B-2 doubles the stitch count on demand to add extra strength to the seam during sewing.



**MERROW** | 70-D3B-2 LS  
The 70-D3B-2 LS is a two thread machine where the second thread locks the stitch in place. The "Locked Stitch" Machine is used for seams that require added security or for fabrics that will undergo a napping process.



**MERROW** | 70-D3B-2 RAIL  
Merrow's Butted Seam Rail Machine is specially designed to be mounted on a railway sewing system. The 70-D3B-2 RAIL is ideal for straight and square seams and for when wide material is seamed.



**MERROW** | 70-D3B-2 CNP  
The 70-D3B-2 CNP is a chemically nickel plated machine suited for wet or corrosive environments. It is designed to withstand harsh dyes and liquids and is ideal for dye houses or wet processing applications.

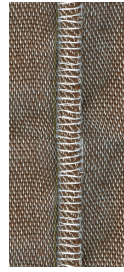
DEFINES THE OPTION THAT DISTINGUISHES THE MACHINE FROM THE BASE MODEL

DENOTES THE TYPE OF STITCH SEWN BY THE MACHINE

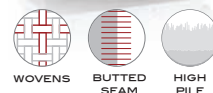
DENOTES THE CLASS OF MATERIAL FOR WHICH THE MACHINE IS PRIMARILY DESIGNED



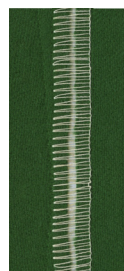
**MERROW** | 72-D3B-2  
Merrow's butted seam machine designed for tubular knit material. The 72-D3B-2 is designed for handling difficult material and will accommodate any knit or woven fabric.



**MERROW** | 72-D3B-2 R  
The 72-D3B-2 R is designed to sew a rolled seam on loose knit and/or low count material. Like the 72-D3B-2, the "R" version has an extended feed and cutting system for superior fabric handling.



**MERROW** | 70-D3B-2 HP  
The 70-D3B-2 HP is designed to sew high pile material. It is table or railway mountable and will sew woven or non-woven material up to 2" thick.



**MERROW** | 70-D3B-2 G  
The 70-D3B-2\_G is a Butted Seam machine that sews a gap between ends of material. The "Gap" Machine is used for applications that require drainage between fabric ends or seam detection.

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